

RECOMMENDED PRIMER COATINGS

Although formulated to be self-priming on properly prepared painted surfaces in good condition, the following Richard's products are recommended primer coatings for this finish coating material. However, recommended Richard's primer coatings are not limited to the products listed below;

- **New Non-Ferrous, Aluminum & Galvanized Metal:**
 - 1017, Rust Shield Zinc Chromate Metal Primer
 - 1100, Industrial Coatings Metal Wash Primer
 - 1220, Rust Shield II 100% Acrylic DTM Metal Primer
- **New Ferrous Metal:**
 - 1018, Rust Shield Rust Inhibitive Metal Primer
 - 1120, Industrial Coatings Universal Primer
 - 1620, Rust Shield Quick-Dry Metal Primer
- **Previously Painted Surfaces:**
 - Self-Priming

APPLICATION EQUIPMENT

- **Brush Application:** Apply using a quality nylon, polyester, or combination nylon/polyester bristle brush for touch-up application only.
- **Roller Application:** Apply using a smooth - medium nap synthetic or lamb's wool roller cover, depending on the texture and surface porosity for touch-up application only.
- **Spray Application:**
 - **Pump:** Gas or Electric Airless Sprayer
 - **Pressure:** Minimum 1500 – 2000 PSI
 - **Tip:** 0.017 – 0.019 Reversible
 - **Hose:** ¼ inch (6.3 mm) - ⅜ inch (10 mm)

PACKAGING & WEIGHT PER GALLON

- **Packaging:**

Quarts – N/A	Gallons – N/A
2 Gallons – N/A	5 Gallons - Each
- **Weight per Gallon:** 12.32 lbs.

CLEAN UP & THINNING INSTRUCTIONS

Clean Up: Clean up any minor spills and splatters immediately with **Mineral Spirits**, as well as all painting tools and airless equipment. More serious paint spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.

Thinning: Stir thoroughly and apply as it comes from the container. Thinning is not necessary. **DO NOT THIN!**

PRODUCT APPLICATION – General

Painter's Pride Industrial Coatings Flat Alkyd DryFall is formulated primarily for airless spray application only. It may be applied by brush or roller cover for touch-up applications only.

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- For best results, it is recommended to apply two (2) finish coats.
- To assure color uniformity, always intermix multiple containers of custom colors. Apply a small test sample to verify color. **NOTE: Certain Colors May Require Multiple Applications!**
- Always paint to a natural break in the surface, such as a corner or edge.
- When applying by brush, use for touch-up application only.
- When applying by roller cover, use for touch-up application only.
- When applying by airless spray equipment, use a unit with a minimum of 2000 psi of pressure, with a 0.017 – 0.019 fluid spray tip.
- Adjust spray pressure as needed and allow for normal spray application overspray losses and surface irregularities.
- Maintain a wet edge during application by spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F.

PRODUCT LIMITATIONS

- Not for exterior use.
- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for use on below grade substrates.

PRECAUTIONARY & SAFETY INFORMATION

CAUTIONS: COMBUSTIBLE! Keep away from heat, sparks and open flames. **INSURE PROPER CROSS-VENTILATION UNTIL COATING HAS DRIED!** Where ventilation is inadequate, use a suitable respirator. Turn off main gas valve until after coating has dried, then have pilot lights re-lighted by a responsible person. Avoid prolonged contact with skin and breathing of vapors and/or spray mists. When spraying this material, use an **OSHA** approved cartridge respirator. Use chemical safety glasses, goggles, or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes and get medical attention immediately. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents herein may be harmful or fatal.

KEEP OUT OF REACH OF CHILDREN!

WARRANTY & LIMITATIONS

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